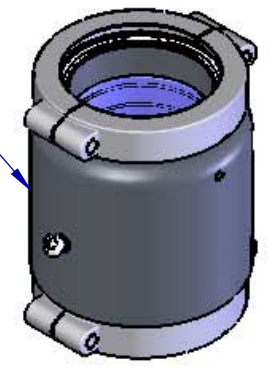
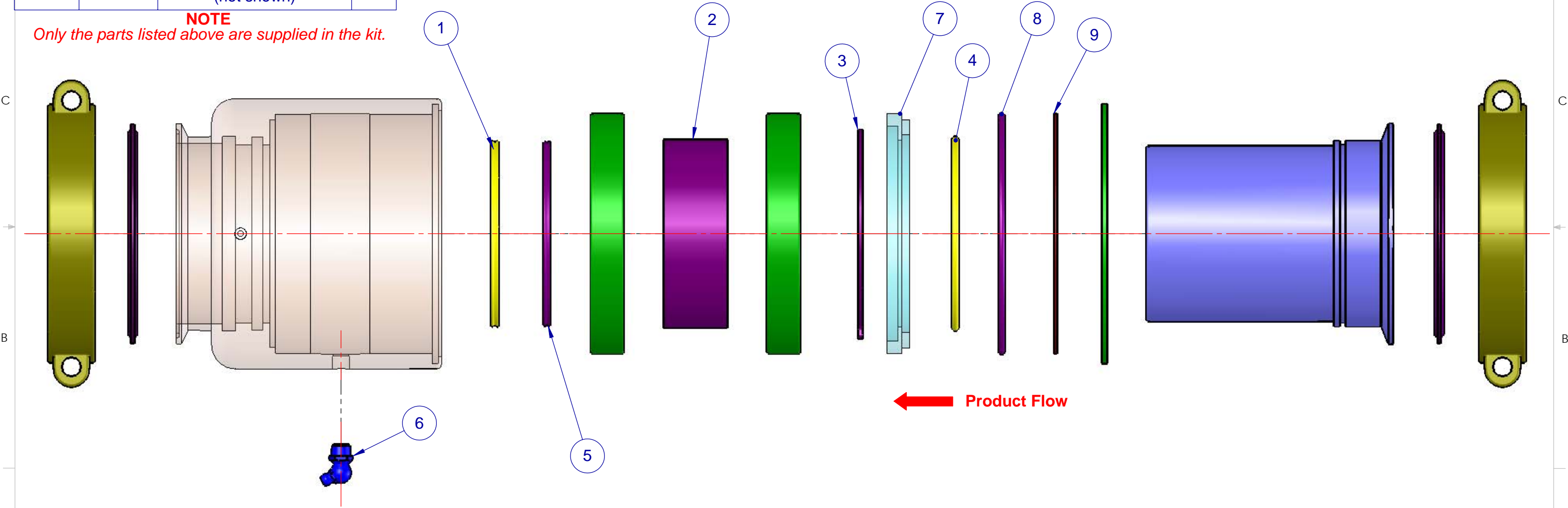


ITEM	PART #	DESCRIPTION	QTY
1	A18318	Quad Seal	1
2	A17940	Bearing Spacer	1
3	A17938	Snap Ring	1
4	A17939	O-Ring	1
5	A18100	Quad Seal	1
6	A10118	Alemite Grease Fitting	1
7	A17936	Seal Support	1
8	A17906	O-Ring	1
9	A17986	Spacer Set, Seal Retainer	1
10	A18075	Food Grade Lubricant (not shown)	1

4" Rotary Union Assembly (REF)



NOTE
Only the parts listed above are supplied in the kit.



REV.	DESCRIPTION	DATE	BY
-	See Sheet1	-	-
REVISIONS			

REF: BM9400

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TOLERANCES INCH FRACTION ± 1/64" DECIMAL ± 0.005" ANGLE ± 0° 30 MIN	CHECKED BY	DATE
	DESIGNER	DATE
	DETAILER	DATE
	MATERIAL	--
DO NOT SCALE DRAWING	FINISH	N/A
	WEIGHT:	19.273
DEBURR ALL SHARP EDGES UNLESS OTHERWISE SPECIFIED	NEXT ASSEMBLY PART#	N/A
	THIRD ANGLE PROJECTION	

DESIGNER	TR	DATE	2/12/08
DETAILER	DK	DATE	2/12/08
FINISH	N/A		
WEIGHT:	19.273		

U.S. Bottlers Machinery Company
11911 Steele Creek Road
P. O. Box 7203
Charlotte, NC, USA 28273
Phone (704) 588-4750 • Fax (704) 588-3808

DESCRIPTION	
Minor Rebuild Kit, 4" Rotary Union Exploded View	
Next Assembly: N/A	Sheet 2 of 2
SCALE: 1:2	DRAWING NO.: A21248
SIZE: B	REV: A