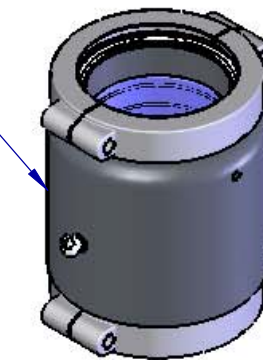
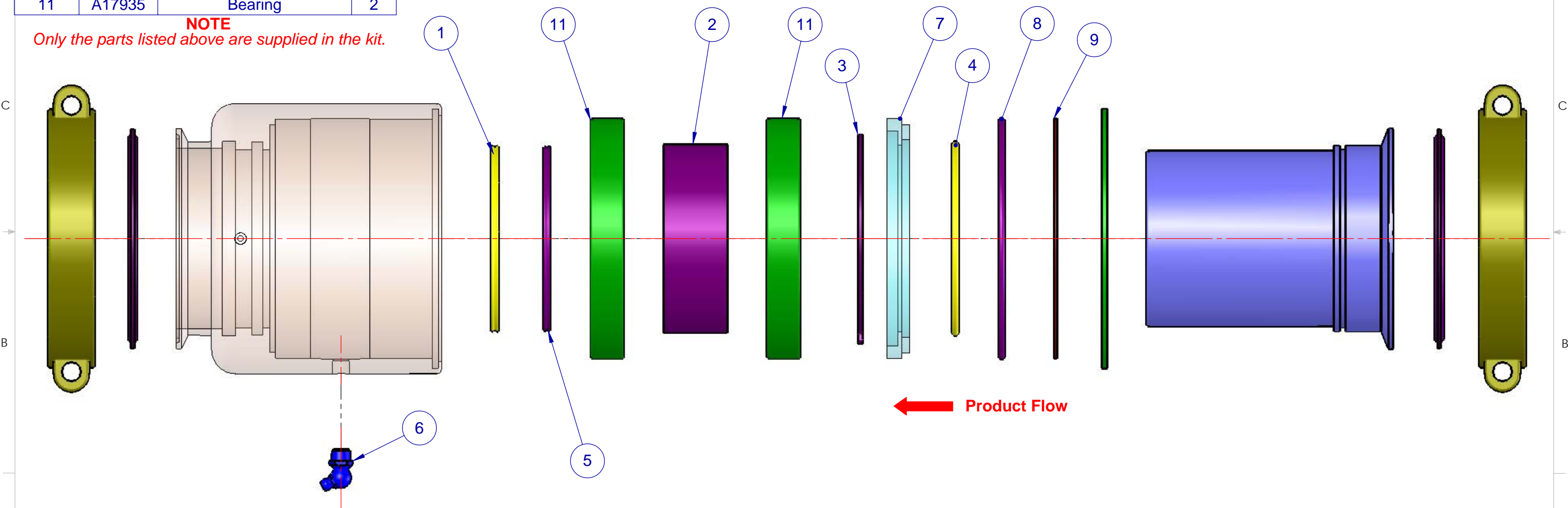


ITEM	PART #	DESCRIPTION	QTY
1	A18318	Quad Seal	1
2	A17940	Bearing Spacer	1
3	A17938	Snap Ring	1
4	A17939	O-Ring	1
5	A18100	Quad Seal	1
6	A10118	Alemite Grease Fitting	1
7	A17936	Seal Support	1
8	A17906	O-Ring	1
9	A17986	Spacer Set, Seal Retainer	1
10	A18075	Food Grade Lubricant (not shown)	1
11	A17935	Bearing	2

4" Rotary Union Assembly
(REF)



NOTE
Only the parts listed above are supplied in the kit.



REV.	DESCRIPTION	DATE	BY
-	See Sheet1	-	-
REVISIONS			

REF: BM9400

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TOLERANCES
INCH
FRACTION ± 1/64"
DECIMAL ± 0.005"
ANGLE ± 0° 30 MIN

DO NOT SCALE DRAWING

DEBURR ALL SHARP EDGES UNLESS OTHERWISE SPECIFIED

NEXT ASSEMBLY PART#
N/A

CHECKED BY	DATE
DESIGNER	DATE
TR	2/12/08
DETAILER	DATE
DK	2/12/08
MATERIAL	--
FINISH	N/A
WEIGHT:	19.273



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Phone (704) 588-4750 • Fax (704) 588-3808

DESCRIPTION
Major Rebuild Kit, 4" Rotary Union Exploded View

Next Assembly: N/A
SCALE: 1:2
DRAWING NO.: A21249

Sheet 2 of 2
SIZE: B
REV: A